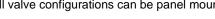


# **INSTRUMENT BALL VALVE** 1/4" - 3/4" NPT 1/4" - 3/4" Dual Ferrule Tube 0 - 6000 Psig (413 Bar)

#### **Description**

Series IBV Instrument Ball Valves offer reliable 1/4-turn ON/OFF flow control for pressures up to 6,000 Psig (413 bar). These valves feature a Micro-Finished Floating Ball design to provide a positive seal in both directions. Series IBV Instrument Ball Valves also feature a "straightthrough" flow path to ensure high flows with minimum pressure drop. The valves are designed to operate with a low operation torque while providing a long service life. All valve configurations can be panel mounted.





- Bi-Directional
- Straight-Through Flow Path
- Micro-Finished Floating Ball
- Large Orifices for High Flow Efficiency
- Handle Orientation Indicates Flow
- NPT or Dual Ferrule Tube Connections
- Adjustable Stem Packing for in-line maintenance
- Field Repairable
- 100% Factory Tested
- 3D CAD MODELS AVAILABLE ONLINE



**IBV-8T** 

#### **Technical Data**

Pressure Rating: 6,000 PSI (413 Bar) at 100°F (3:1 SF) Per NFPA 52 (2013): 4,750 PSI (328 Bar) Per ASME B31.3 (2012): 4,400 PSI (303 Bar) Temperature Rating: -40° - 250°F (-40°-121°C) Leakage: < 0.1 SCCM @ 1,000 PSIG (69 Bar) 100% Factory Tested for Leakage Note: For a leak-free stem seal at pressures higher than 1,000 PSI or after prolonged use, additional tightening of the stem packing may be required.

Flow Coefficients: per size, see Dimensional Data Table



**IBV-4T** 

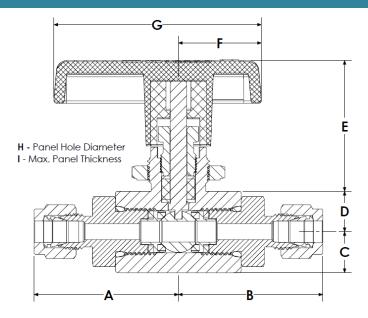
#### **Materials of Construction**

Component	Material					
Body	316 Stainless Steel, ASTM A182					
Valve Stem, Valve Ball, Tube Ends, Nuts, Washers, Ferrules	316 Stainless Steel, ASTM A479					
Ball Seat Assembly	316 Stainless Steel, ASTM A479 and PCTFE ASTM D1430					
Seat Spacer, Stem Packing, O'Rings*	PTFE, ASTM D1710					
Handle with Insert	Nylon with 316 Stainless Steel Insert, ASTM A479					
Set Screw	18-8 Stainless Steel					

\*other O'Ring materials available, consult factory. Note: All valves lubricated with Krytox ™



## **INSTRUMENT BALL VALVE**



#### **Dimensional Data**

	PORT	FLOW	VALVE Dimensions in inches (mm)								
MODEL CODE	CONFIGURATION (INLET AND OULET)	COEFF. (Cv)	ORIFICE (in)	A, B	С	D	E	F	G	н	I
IBV-4T	1/4" Bi-Lok	1.05	0.187	1.50 (38.1)	0.49 (12.4)	0.48 (12.2)	1.56 (39.6)	1.00 (25.4)	2.50 (63.5)	0.75 (19.1)	
IBV-4F	1/4" NPT Female	2.35	0.250	1.50 (38.1)							0.20 (5.1)
IBV-6T	3/8" Bi-Lok	2.35	0.250	1.80 (45.7)							
IBV-6FS	3/8" Face Seal	2.35	0.250	1.50 (38.1)							
IBV-6F	3/8" NPT Female	6.40	0.406	2.25 (57.1)	0.72 (18.3)	0.71 (18.0)	1.73 (43.9)	1.25 (31.8)	3.50 (88.9)	0.87 (22.1)	
IBV-8T	1/2" Bi-Lok	6.40	0.406	2.65 (67.3)							0.35 (8.9)
IBV-8F	1/2" NPT Female	6.40	0.406	2.45 (62.2)							
IBV-8FS	1/2" Face Seal	5.60	0.375	2.25 (57.1)							
IBV-12T	3/4" Bi-Lok	6.40	0.406	2.65 (67.3)							
IBV-12F	3/4" NPT Female	6.40	0.406	2.65 (67.3)							

Notes: Dimensions shown with Bi-Lok nuts finger-tight. Dimensions are in inches (millimeters), for reference only and subject to change. Restrictions in inlet or outlet piping may reduce flow. NPT Threads per ASME B1.20.1. Face Seal Connections per SAE J1453.

### **How to Order**

SERIES PORT CONFIGURATION
IBV - Instrument Ball Valve 4T - 1/4" Bi-Lok

4F - 1/4" NPT Female 6T - 3/8" Bi-Lok

6FS - 3/8" Face Seal\* 6F - 3/8" NPT Female

Natural Gas Service

HNBR O-Rings are recommended for Face Seal

8T - 1/2" Bi-Lok

Connections in Natural Gas Service. Specify "-H"

suffix to indicate HNBR Face Seal O-Rings

8F - 1/2" NPT Female

8FS - 1/2" Face Seal\*

suffix to indicate HNBR Face Seal O-Rings.

8FS - 1/2" Face Seal"
12T - 3/4" Bi-Lok
12F - 3/4" NPT Female

\* - Face Seal Connections come standard with FKM O-Rings.

PROPER COMPONENT SELECTION – When specifying a component, the total system design must be considered to ensure safe and trouble-free performance. Intended component function, materials compatibility, pressure ratings, installation, environment and maintenance are the responsibility of the system designer.

